



Certificate No.  
NC-2998

# CERTIFICATE

Issued for:



**METALBARK**

**Spółka z ograniczoną odpowiedzialnością  
Spółka komandytowa**

**ul. Jagodowa 11  
86-060 Nowa Wieś Wielka**

Management Systems Certification Bureau of Polski Rejestr Statków S.A., al. gen. Józefa Hallera 126, 80-416 Gdańsk, certifies that the Integrated Management System including the Quality Management System and Environmental Management System of the above organization has been assessed and found to be in accordance with the requirements of:

**ISO 9001:2015  
ISO 14001:2015**

**ul. Jagodowa 11  
86-060 Nowa Wieś Wielka**

**ul. Ernsta Petersona 11  
85-862 Bydgoszcz**

Scope of certification:

**MANUFACTURE OF METAL STRUCTURES AND PARTS OF STRUCTURES TREATMENT AND COATING OF METALS**

**ul. Rokicka 14  
83-110 Tczew**

Scope of certification:

**MANUFACTURE OF METAL STRUCTURES AND PARTS OF STRUCTURES**

Non-applicable clauses: 8.3 Design and development of products and services

Certificate first issue: **14.09.2018**

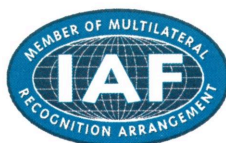
Validity of the previous certificate: **13.09.2021**  
Recertification audit ended on: **27.10.2021**

The Certificate is valid until: **13.09.2024**

Gdańsk, 02.11.2021



AC 014



Certification Division Director  
Michał Chudziński



# CERTIFICATE

The Company



METALBARK Sp. z o.o. Sp. k.  
ul. Jagodowa 11, 86-060 Nowa Wies Wilka  
ul. Ernsta Petersona 11, 85-862 Bydgoszcz  
ul. Rokicka 14, 86-1025 Tczew  
POLAND

fulfils the welding quality requirements for welding acc. to

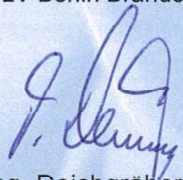
## DIN EN ISO 3834-2

in the extent specified scope on the reverse side.

Certificate No.: 4179/22  
Period of validity: validity 2022-10-22 until 2025-10-21  
Issued on: 2022-10-11  
Emeneth/Enke

Body of certification  
GSI - Gesellschaft für Schweißtechnik  
International mbH  
Niederlassung SLV Berlin Brandenburg



  
Dipl.-Ing. Deichgräber

# Scope of the certificate

4179/22

Area of Application: general steel construction

Welding processes: 111  
121  
123  
135  
136  
138  
783

Parent materials: DIN CEN ISO/TR 15608: 1.1, 1.2, 1.3, 2.1, 2.2

Welding supervisor:  
(Name, surname, date of birth, qualification) Malecki, Tomasz, born on 1979-08-03, IWE

Deputy:  
(Name, surname, date of birth, qualification) Kijak, Piotr, born on 1975-10-28, IWE  
Wisniewska, Mirosław, born on 1989-02-09, Level C  
Dworakowski, Bogusław, born on 1953-03-22, IWE

Remarks:  
(extensions/restrictions) This certificate does not replace verifications required in legal areas.





# Certificate

## of constructor's qualification for the welding of concrete steel acc. to DIN EN ISO 17660:2006

It is hereby certified  
that the company

METALBARK Sp. z o.o. Sp. k.

In the plant

ul. Ernsta Petersona 11  
85-862 Bydgoszcz

disposes of the necessary specialists and appliances, to welding work on concrete steel in the following fields of applications:

**DIN-Standards/regulations**

DIN EN ISO 17660-1

**weling processes acc. to  
DIN EN ISO 4063**

135 Metal active gas welding

**metalls**

weldable reinforcing steel acc. to DIN 488  
S235, S 275, S355 acc. to DIN EN 10025-2

**connection**

picture 2 with D = 6 until 25 mm, picture 3 with D = 6 until 25 mm  
picture 4 with D = 6 until 25 mm, picture 6 = 6 until 25 mm and  
picture 9 b with D = 6 until 25 mm with steel parts up to S355 with  $t \geq 5$  mm

**Welding supervisor**

Malecki, Tomasz, born 1979-08-03, IWE

(name, surname, date of birth, profession)

**Deputy**

Wisniewska, Miroslawa, born 1989-02-09, Level C

(name, surname, date of birth, profession)

**Remarks**

none

**Validity**

from 2022-10-22 to 2025-10-21

**Verification certificate No.**

9926/22

**issued on**

2022-10-11  
Emeneth/En

GSI - Gesellschaft für Schweißtechnik International mbH  
Niederlassung SLV Berlin Brandenburg

**The head**

(name, signature, stamp)

**General requirements p.t.o.**



Dipl.-Ing. Deichgräber



## General requirements

1. Before carry-out welding works, this certificate – either as certified copy or photo copy – shall be submitted to the competent authorities issuing the building permit.
2. For advertising or other purposes, this certificate may only be duplicated or published in full. The wording of the advertising material shall not be in contradiction to this certificate.
3. If the welding coordinator(s) mentioned in this certificate is (are) not longer with company or if there are changes in the welding process or in essential parts of the facilities necessary for the welding works, the certification body has to be informed. If considered necessary a new plant inspection of the company will take place.
4. In case of doubt regarding the qualification of the company, an inspection and check-ups in the plant by the certification body without prior announcement are being reserved.
5. This certificate may be withdrawn at any time and with immediate effect without compensation supplement or modified, if the conditions under which this certificate has been issued have changed or if the requirements laid down in this certificate have not been adhered to.
6. At least two months before expiry, a new application has to be submitted to the certification body if the qualification should be certified once more.

### Remarks:



### CC.:

1. Applicant (original)
2. Principal Building Inspection Authority of the State (if wanted)
3. Appropriate Branch of the Eisenbahn-Bundesamt (only if Ril 804 applies)
4. File



# Welding Certificate

**GSIBB-EN1090-2.00297.2012.005**

in accordance with EN 1090-1, table B.1, its hereby declared:  
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

<b>Manufacturer</b>	<b>METALBARK Sp. z o.o. Sp. k.</b>	
	<b>ul. Jagodowa 11 86-060 Nowa Wies Wielka POLAND</b>	
<b>welding shop</b>	METALBARK Sp. z o.o. Sp. k., ul. Rokicka 14, 83-102 Tczew, POLAND	
<b>Technical specification</b>	<b>EN 1090-2:2018</b>	
<b>Execution class(es)</b>	<b>EXC4 according to EN 1090-2</b>	
<b>Welding Process(es)</b> <small>(Reference no. acc. to DIN EN ISO 4063)</small>	111, 121, 123, 135, 136, 138, 783	
<b>Material Group</b>	1.1, 1.2, 1.3, 2.1, 2.2 according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3	
<b>Responsible Welding Coordinator</b> <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Tomasz Malecki, IWE	born on: 03.08.1979
<b>Substitute</b> <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Boguslaw Dworakowski, IWE	born on: 22.03.1953
<b>Confirmation</b>	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.	
<b>Validity start</b>	22.10.2012	
<b>Period of validity</b>	21.10.2025	
<b>Remarks</b>	-	

**Place and date of issue**

Berlin, 11.10.2022  
Emeneth



*J. Deichgräber*  
Dipl.-Ing. Deichgräber  
Head of test body



**Certificate number: GSIBB-EN1090-2.00297.2012.005**

## **General Terms**

1. This certificate is valid as long as the terms of the above technical specifications themselves or the manufacturing conditions of the essential manufacturing factory have not changed significantly.
2. This certificate may only be reproduced or published for advertising or other purposes than as a whole. The text of promotional material doesn't has to be in conflict with this certificate.
3. In case of any doubt as to the suitability of the manufacturing factory(ies) there is the possibility reserved by the inspection authority to carry out an unexpected spot checks in the manufacturing factory paid by the manufacturer
4. This certificate may be withdrawn at any time with immediate effect and be amended or modified if the conditions under which it was granted have changed, or if the terms of this certificate are not met.
5. The following changes must be reported to the inspection authority:
  - a) New production or significant changes to essential manufacturing facilities;
  - b) Change of the welding coordinator;
  - c) inception of new welding processes, new base materials and related WPQRs (welding procedure qualification record)
  - d) new essential manufacturing facilitiesThe inspection authority will cause a supplementary examination in the cases cited
6. At least two months before the expiry date there shall be submitted an application to the inspection authority, when the qualification should be recertified.

### **distributor**

1. Applicant
2. File





# Welding Certificate

**GSIBB-EN1090-2.00304.2012.005**

in accordance with EN 1090-1, table B.1, its hereby declared:  
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

<b>Manufacturer</b>	<b>METALBARK Sp. z o.o. Sp. k.</b>	
	<b>ul. Jagodowa 11 86-060 Nowa Wies Wielka POLAND</b>	
<b>welding shop</b>	METALBARK Sp. z o.o. Sp. k., ul. Ernsta Petersona 11, 85-862 Bydgoszcz, POLAND	
<b>Technical specification</b>	<b>EN 1090-2:2018</b>	
<b>Execution class(es)</b>	<b>EXC4 according to EN 1090-2</b>	
<b>Welding Process(es)</b> <small>(Reference no. acc. to DIN EN ISO 4063)</small>	111, 121, 123, 135, 136, 138, 783	
<b>Material Group</b>	1.1, 1.2, 1.3, 2.1, 2.2 according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3	
<b>Responsible Welding Coordinator</b> <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Tomasz Malecki, IWE	born on: 03.08.1979
<b>Substitute</b> <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Mirosława Wisniewska, Level C	born on: 09.02.1989
<b>Confirmation</b>	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.	
<b>Validity start</b>	22.10.2012	
<b>Period of validity</b>	21.10.2025	
<b>Remarks</b>	-	

**Place and date of issue**

Berlin, 11.10.2022  
Emeneth



*J. Deichgräber*

Dipl.-Ing. Deichgräber  
Head of test body



**Certificate number: GSIBB-EN1090-2.00304.2012.005**

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  - c) inception of new welding processes, new base materials and related WPQRs (welding procedure qualification record)
  - d) new essential manufacturing facilitiesThe inspection authority will cause a supplementary examination in the cases cited
6. At least two months before the expiry date there shall be submitted an application to the inspection authority, when the qualification should be recertified.

### **distributor**

1. Applicant
2. File





# Welding Certificate

**GSIBB-EN1090-2.00113.2012.005**

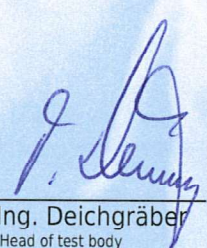
in accordance with EN 1090-1, table B.1, its hereby declared:  
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

<b>Manufacturer</b>	<b>METALBARK Sp. z o.o. Sp. k.</b>	
	<b>ul. Jagodowa 11 86-060 Nowa Wies Wielka POLAND</b>	
<b>Technical specification</b>	<b>EN 1090-2:2018</b>	
<b>Execution class(es)</b>	<b>EXC4 according to EN 1090-2</b>	
<b>Welding Process(es)</b> <small>(Reference no. acc. to DIN EN ISO 4063)</small>	111, 121, 123, 135, 136, 138, 783	
<b>Material Group</b>	1.1, 1.2, 1.3, 2.1, 2.2 according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3	
<b>Responsible Welding Coordinator</b> <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Tomasz Malecki, IWE	born on: 03.08.1979
<b>Substitute</b> <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Piotr Kijak, IWE	born on: 28.10.1975
<b>Confirmation</b>	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.	
<b>Validity start</b>	22.10.2012	
<b>Period of validity</b>	21.10.2025	
<b>Remarks</b>	-	

**Place and date of issue**

Berlin, 11.10.2022  
Emeneth



  
Dipl.-Ing. Deichgräber  
Head of test body



**Certificate number: GSIBB-EN1090-2.00113.2012.005**

## **General Terms**

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  - a) New production or significant changes to essential manufacturing facilities;
  - b) Change of the welding coordinator;
  - c) inception of new welding processes, new base materials and related WPQRs (welding procedure qualification record)
  - d) new essential manufacturing facilitiesThe inspection authority will cause a supplementary examination in the cases cited
6. At least two months before the expiry date there shall be submitted an application to the inspection authority, when the qualification should be recertified.

### **distributor**

1. Applicant
2. File





# CERTIFICATE

Conformity of the Factory Production Control

**2451-CPR-EN1090-2014.0860.005**

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the following construction product:

<b>Construction product</b>	<b>Structural components and kits for steel structures to EXC4 according to EN 1090-2</b>
<b>Intended use</b>	for load-bearing structures in all types of buildings
<b>CE - marking method</b>	ZA.3.2 and ZA.3.4 acc. to EN 1090-1:2009+A1:2011
<b>Manufacturer</b>	produced by or for <b>METALBARK Sp. z o.o. Sp.k.</b> <b>ul. Jagodowa 11</b> <b>86-060 Nowa Wies Wielka</b> <b>POLAND</b>
<b>Manufacturing plants</b> <small>production facilities of the manufacturer</small>	see reverse
<b>Confirmation</b>	This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the harmonised standard <b>EN 1090-1:2009+A1:2011</b> under system 2+ are applied, and that the factory production control fulfills all the prescribed requirements stated therein.
<b>Date of first issue</b>	22.10.2012
<b>Next Surveillance audit</b>	21.10.2025
<b>Period of validity</b>	This certificate will remain valid as long as the test methods and/or the factory production control requirements included in the harmonised standard used to assess the performance of the declared characteristics do not change, and the product and the manufacturing conditions in the plants are not modified significantly.
<b>Remarks</b>	see reverse

**Place and date of issue**

Düsseldorf, 19.10.2022  
Emeneth

  
Dipl.-Ing. Gurschke  
Head of certification body

**Certificate number: 2451-CPR-EN1090-2014.0860.005**

- Manufacturing plants**
1. **METALBARK Sp. z o.o. Sp.k.**  
ul. Ernsta Petersona 11, 85-862 Bydgoszcz, POLAND
  2. **METALBARK Sp. z o.o. Sp.k.**  
ul. Jagodowa 11, 86-060 Nowa Wies Wielka, POLAND
  3. **METALBARK Sp. z o.o. Sp.k.**  
ul. Rokicka 14, 83-102 Tczew, POLAND

**Remarks**                      The Notified Body - 2451 DVS ZERT GmbH has performed the initial inspection of the/of manufacturing plant(s) and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

**General provisions**

The conditions of the standard EN 1090-1:2009+A1:2011, from section B. 4.1 until including section B. 4.4, must be fulfilled.

The requirements of EN 1090-1:2009 + A1: 2011, section B. 4.3 are observed. These refer to the annual statements to be submitted in writing of the manufacturer to the Notified Body.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.





**TWI Certification Ltd**

Granta Park, Great Abington, Cambridge CB21 6AL, UK

## ***Certificate of Conformity of the Factory Production Control***

A UKAS accredited certification body No.2400-CPR-20230135

in compliance with the Construction Products Regulation 2011 (retained EU law EUR 305/2011) as amended by the Construction Products (Amendment etc.) (EU Exit) Regulations 2019 and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020 this certificate applies to the construction product(s)

### ***Structural steel***

*placed on the market under the name or trade mark of:*

*METALBARK Sp. Z o.o. Sp. k.  
ul. Jagodowa 11  
86-060 Nowa Wies Wielka  
Poland*

*and produced in the manufacturing plant(s)*

*METALBARK Sp. Z o.o. Sp. k.  
ul. Jagodowa 11  
86-060 Nowa Wies Wielka*

*METALBARK Sp. Z o.o. Sp. k.  
ul. Ernsta Petersona 11  
85-862 Bydgoszcz*

*METALBARK Sp. Z o.o. Sp. k.  
ul. Rokicka 14  
83-102 Tczew*

is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with the prescribed test plan and that the approved body No. 2400 TWI Certification Ltd has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard *EN 1090-1:2009+A1: 2011* under AVCP system 2+ and method of declaration Method 1 & 3a is applied and that the factory production control is assessed to be in conformity with the applicable requirements. This certificate was first issued on 09 January 2023 and will remain valid until 08 January 2026 as long as neither the harmonised standard, the construction products, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body.

First Issue Date: 09/01/2023  
Current Issue Date: 09/01/2023  
Date of Expiry: 08/01/2026

Emma Freckingham  
Head of Company Certification

The validity of the certificate may be confirmed at the web address: [www.twicertification.com](http://www.twicertification.com)



### TWI Certification Ltd

Granta Park, Great Abington, Cambridge CB21 6AL, UK

### Schedule for 2400-CPR-20230135

This Schedule is an Annex to the Certificate of conformity 2+ of the UK Factory Production Control (FPC) 2400-CPR-20230135 in compliance with EN1090-1:2009 Annex B – Table B.1. It is hereby stated that

METALBARK Sp. Z o.o. Sp. k.  
ul. Jagodowa 11  
86-060 Nowa Wies Wielka  
Poland

Covers Execution Class EXC 4 under

EN 1090-1 & EN 1090-2 with the following welding processes according to EN ISO 4063:

Welding process (ISO 4063)	Parent material groups (CEN ISO/TR 15608)	Thickness range butt welds	Thickness range fillet welds
MMA (111)	Group 1	5mm – 100mm	3mm – 25mm
	Group 2		
SAW (121)	Group 1		
	Group 2		
SAW (123)	Group 1		
	Group 2		
MAG (135)	Group 1		
	Group 2		
MAG (136)	Group 1		
	Group 2		
MAG (138)	Group 1		
	Group 2		
Drawn Arc (783)	Group 1		
	Group 2		

Under the responsibility of the Welding Coordinator:

Mr Tomasz Malecki, International Welding Engineer, for EXC4

(Quality according to EN ISO 3834 – 2, welding coordination according to EN ISO 14731). This is the welding certificate referred to in EN 1090-1, Annex B, Table B.1).

Emma Freckingham  
Head of Company Certification

First Issue Date: 09/01/2023  
Current issue Date: 09/01/2023  
Date of Expiry: 08/01/2026

The validity of the certificate may be confirmed at the web address: [www.twicertification.com](http://www.twicertification.com)





## TWI Certification Ltd

Granta Park, Great Abington, Cambridge CB21 6AL, UK

### Schedule for 2400-CPR-20230135

This Schedule is an Annex to the Certificate of conformity 2+ of the UK Factory Production Control (FPC) 2400-CPR-20230135 in compliance with EN1090-1:2009 Annex B – Table B.1. It is hereby stated that

METALBARK Sp. Z o.o. Sp. k.

ul. Jagodowa 11

86-060 Nowa Wies Wielka

Poland

Covers Execution Class EXC 4 under

EN 1090-1 & EN 1090-2 with the following holing, cutting and shaping methods:

Holing	Material	Thickness Range	Material	Thickness Range
Drill	Group 1	5mm – 30mm	Group 2	5mm – 30mm
Plasma	Group 1	5mm – 45mm	Group 2	5mm – 45mm
Punching	Group 1	3mm – 30mm	Group 2	3mm – 30mm

Cutting Methods	Material	Thickness Range	Material	Thickness Range
Sawing	Group 1	2mm – 40mm	Group 2	2mm – 40mm
Shearing	Group 1	1mm – 15mm	Group 2	1mm – 15mm
Plasma	Group 1	1mm – 45mm	Group 2	1mm – 45mm
Oxy-Fuel	Group 1	35mm – 100mm	Group 2	35mm – 100mm

Shaping	Material	Thickness Range	Material	Thickness Range
Cold Forming	Group 1	5mm – 20mm	Group 2	5mm – 20mm
Flame Straightening	Group 1	5mm – 40mm	Group 2	5mm – 40mm

Emma Freckingham  
Head of Company Certification

First Issue Date: 09/01/2023  
Current Issue Date: 09/01/2023  
Date of Expiry: 08/01/2026

The validity of the certificate may be confirmed at the web address: [www.twicertification.com](http://www.twicertification.com)